

Work Order ID 67735

Tuesday, March 29, 2011 2:18:58 PM



Page 1

Item ID: D4148-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Crosstube Lug Plate, Fwd

Start Date: 3/29/2011 Start Qty: 12.00



Cust Item ID:

Required Date: 4/5/2011 Req'd Qty: 12.00



Customer:

Reference:

Approvals: Process Plan: mf Date: 11-03-30 Tooling:

Date:

Run Start



QC: Date: SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4148	D

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

Cut as per dwg D4148

Prog Rev: DDwg Rev: D

Deburr as required

11-3-30

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

11-3-30

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

150

Identify as per dwg & Stock Location: 133

0.00



Packaging

Memo

0.00

Packaging

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

(42)

11/3/30 SP R20

11/3/31 df

MF

11-03-31

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Picklist Print

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Page 1

Work Order ID: 67735



Parent Item: D4148-1



Parent Item Name: Crosstube Lug Plate, Fwd



Start Date: 3/29/2011

Required Date: 4/5/2011

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP Rev:A 10.06.24 new issue DD verf:ECU
IPP Rev:B 10.10.29 as per revC DD verf:EC
11.03.02 AS PER DWG REV.D DD VERF:EC
IPP REV:C

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S11GA 		Purchased	No			100	sf	32.0000	0.3607	4.556211			
304/316 0.125 Sheet													

1B(1-3-30)

Location

Loc Qty

Loc Code

MAT020

32

116623

32

116623



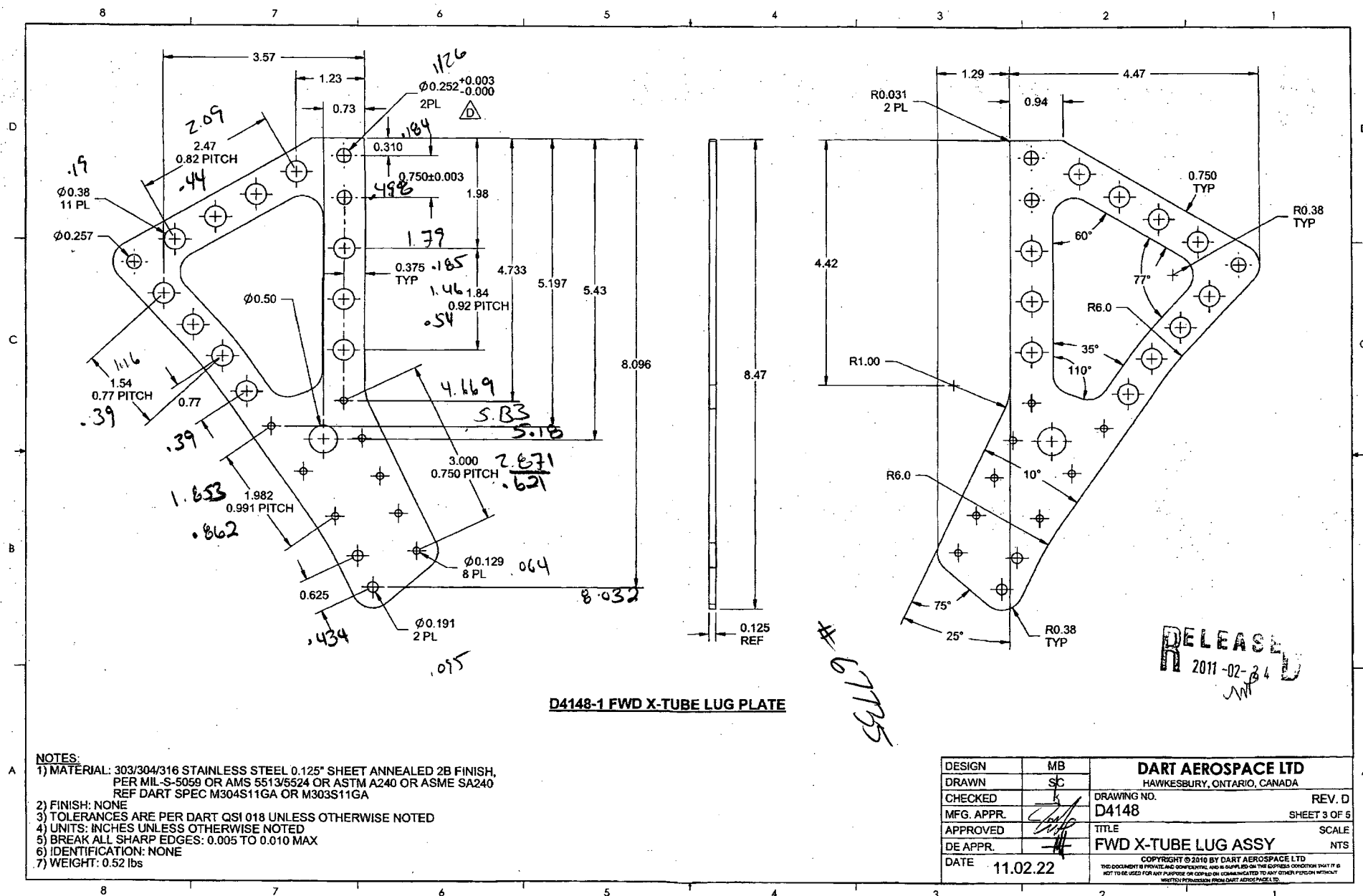
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DART AEROSPACE LTD		Work Order: 67735	
Description: Fwd Crosstube Lug Plate		Part Number: D4148-1	
Inspection Dwg: D4148 Rev: C		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.129	+0.005/-0.001	.129	X		V R02	
Ø0.191	+0.005/-0.001	.191	X		V	
Ø0.38	+0.006/-0.001	.379	X		V	
Ø0.257	+0.006/-0.001	.257	X		V	
Ø0.50	+0.008/-0.001	.499	X		V	
0.94	+/-0.030	.944	X		V	
4.47	+/-0.030	4.477	X		V	
0.750	+/-0.010	.760	X		V	
8.47	+/-0.030	8.480	X		PROWIS02	
8.096	+/-0.010	8.100	X		P	
5.43	+/-0.030	5.428	X		V	
5.197	+/-0.010	5.144	X		V	
4.733	+/-0.010	4.733	X		V	
0.310	+/-0.010	.307	X		V	
0.750	+/-0.010	.749	X		V	
0.375	+/-0.010	.375	X		V	
1.84	+/-0.030	1.841	X		V	
0.92	+/-0.030	.921	X		V	
3.000	+/-0.010	2.999	X		V	
0.750	+/-0.010	.752	X		V	
0.625	+/-0.010	.625	X		V	
1.982	+/-0.010	1.983	X		V	
0.991	+/-0.010	.993	X		V	
0.77	+/-0.030	.767	X		V	
1.54	+/-0.030	1.541	X		V	
2.47	+/-0.030	2.473	X		V	
0.82	+/-0.030	.823	X		V	
3.57	+/-0.030	3.574	X		V	
1.23	+/-0.030	1.230	X		V	
0.73	+/-0.030	.730	X		V	
0.125	+/-0.010	.120	X		V	

Measured by: JB	Audited by: S	Preliminary Approval:
Date: 11-3-30	Date: 11/03/30	Date:

Rev	Date	Change	Revised by	Approved
A	10.08.04	New Issue	KJ	
B	10.10.08	Dwg Rev updated	KJ	
C	10.11.05	Dimensions updated per Dwg Rev C	KJ	
D	11.03.08	Dwg Rev updated	KJ	

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